

Work Order ID 65626



Page 1

January 20, 2011 11:47:27 AM

Item ID: D4091-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Mounting Lug

Start Date: 1/20/11 Start Qty: 24.00



Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 24.00



Customer:

Reference:

Approvals: Process Plan: CZ

Date: 1/10/12 Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4091	A								

100

0.00



Bandsaw

Memo

0.00

Jeaspa Bandsaw

~~CUT BLANK 1.450" LONG~~

Cut @ meter

110

0.00



HAAS I

Memo

0.00

~~HAAS CNC vertical machine #1~~

MACHINE AS PER FOLIO FA920 AND DWG

FOLIO REV: _____

DWG REV: _____

CZ 1/10/12

(24)

purchasing

issue P10 13326 meter

DEBURR

machine as per dwg D 4091 REV. A

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
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Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

120

QC2 Inspect parts off machine FAI/FAIB

0.00



QC *rec'd*

Quality Control

rec'd + inspect for transit damage.
Memo

0.00

4/14/17

130

QC6 Inspect parts - second check

0.00



QC

Quality Control

Memo

0.00

8.102/16

counts
(124)

140

Chemical Conversion Coat per QSI005 4.1

0.00



HandFinish

Hand Finishing

Memo

0.00

24 of 14 T02/17

W/O:		WORK ORDER CHANGES					
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Customer:

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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 Powdercoat Powder Coating	White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum Memo START: 8:15pm Temp: 320°F FIN: 2:45pm	0.00 0.00				24	0	11/02/12	
160 QC Quality Control	QC3- Inspect Part Finish Memo	0.00 0.00				24		11-02-12	
170 Packaging Packaging	Identify as per dwg & Stock Location: 460 Memo	0.00 0.00							Cap/2/18 (24)

W/O:		WORK ORDER CHANGES						
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Cust Item ID:

Required Date: 2/04/11 Req'd Qty: 24.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

180

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

11/02/22

MF

11-02-18

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

Picklist Print

January 20, 2011 11:47:26 AM

Page 1

Work Order ID: 65626



Parent Item: D4091-1



Parent Item Name: Mounting Lug


Start Date: 1/20/11

Required Date: 2/04/11

Start Qty: 24.00

Required Qty: 24.00

Comments: IPP REV :A NEW ISSUE 10-03-31 JLM VERIFIED BY:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423  Lug Extrusion		Manufactured	No			100	f	534.1914	0.1251	3.160421		CL 1/16/20	

Location

Loc Qty

Loc Code

MAT06

534.1914265

43722

180

45800

66.1914265

63005

288

3.16

D4091-1P

x24

1/11/22

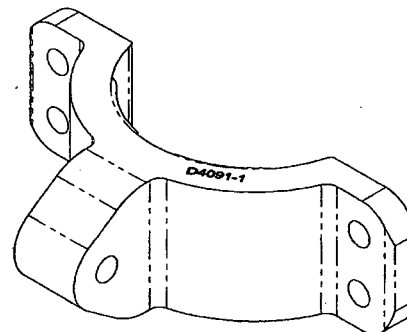
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D4091-1 MOUNTING LUG

SHOP COPY
 RETURN TO
 ENGINEERING
 UNCONTROLLED COPY
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 65626

CL 11/01/20

RELEASED
 2010-04-28
WP

NOTES:

- 1) MATERIAL: MAKE FROM D2423 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: ENGRAVE PART NUMBER TO A DEPTH OF 0.010 ± 0.005 IN THIS LOCATION WITH A TOOL TIP RADIUS
 OF 0.015 ± 0.005
- 7) WEIGHT: 0.31 lbs

A		NEW ISSUE		CP	10.03.29
REV.		DESCRIPTION		BY	DATE
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D4091 TITLE MOUNTING LUG SCALE NTS			
DRAWN	CP				
CHECKED	<i>[Signature]</i>				
MFG. APPR.	<i>[Signature]</i>				
APPROVED	<i>[Signature]</i>	COPYRIGHT © 2010 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>			
DE APPR.	<i>[Signature]</i>				
DATE	10.03.29				

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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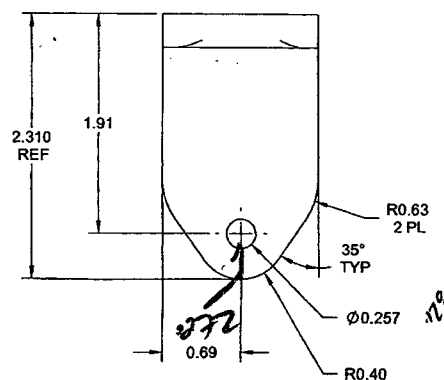
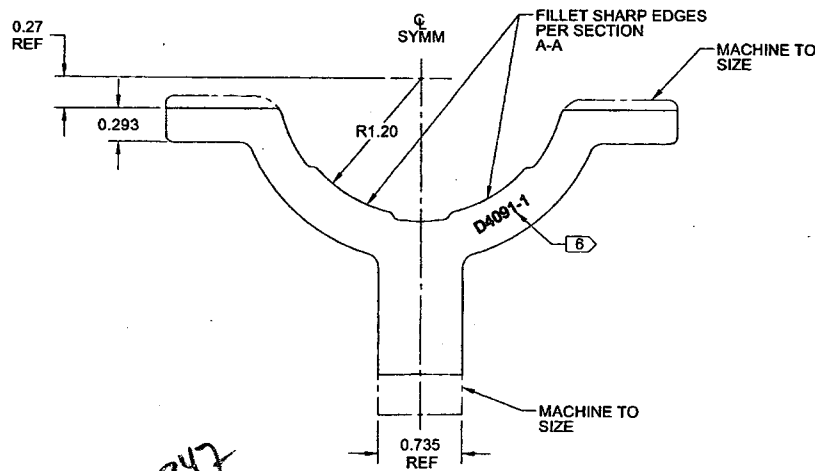
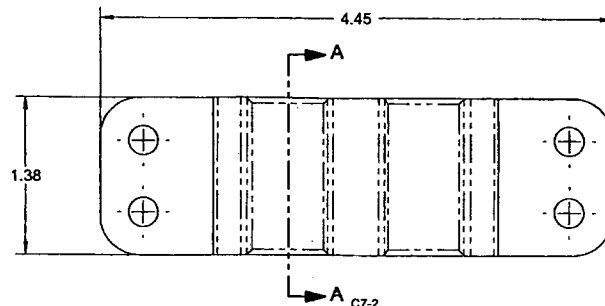
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



R0.03-R0.07
TYP AROUND PAD

SECTION A-A C5-2



RELEASED
2010-04-20

D4091-1 MOUNTING LUG

DESIGN	CP	DART AEROSPACE LTD	
DRAWN	CP	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. D4091	REV. A
MFG. APPR.		TITLE	SHEET 2 OF 2
APPROVED		MOUNTING LUG	SCALE
DE APPR.			NTS
DATE	10.03.29	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO13326

Purchase Order Date 1/20/11

PO Print Date 1/21/11

Page Number 1 of 2

Order From :

VC-MET003

METEC METAL TECHNOLOGY INC.
10 TERRY FOX DRIVE PO BOX 781
WANKLEEK HILL, QC K0B 1R0
CANADA

REVISED

Contact Name
Vendor Phone 613 678 3957
Vendor Fax 613 678 3956
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
1/21/11

Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
	D3910-3P <i>CA 11/01/127</i> <i>need 18</i>	Crosstube Lug	1/28/11 Yes	30.00 Each	Yours ppd <i>etc 12</i>	\$31.5500	\$946.50
		Special Inst:	MACHINE AS PER DWG D3910 REV. B B64783				
	D3910-1P	CROSSTUBE LUG	1/28/11 Yes	✓ 30.00 Each	Yours ppd <i>1/21/11</i>	\$31.5500	\$946.50
		Special Inst:	MACHINE AS PER DWG D3910 REV. B B65631				
	D4091-1P	LUG	1/28/11 Yes	24.00 Each	Yours ppd <i>1/21/11</i>	\$20.0000	\$480.00
		Special Inst:	MACHINE AS PER DWG D4091 REV. A B65626				
	D3041-1P	Clamp	1/28/11 Yes	20.00 Each	Yours ppd	\$31.0000	\$620.00

1/21/11



20 Terry Fox Drive
Vankleek Hill, Ontario K0B 1R0
Tel: (613) 678-3957
Fax: (613) 678-3956

Delivery Slip No.: 17766
Date: Feb 11, 2011
Page: 1

Sold to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7	Ship to: Dart Aerospace Ltd. Att. Linda Lacelle 1270 Aberdeen Street Hawkesbury, Ontario K6A 1K7
Order No.: 13326	Sold By: Walz, Christian D.
Shipped By: your truck	Ship Date:

Description	Unit	Ordered quantity	Shipped quantity	Backorder quantity
3910-3 Crosstube Lug Material supplied by DART: D2423 B45800	Each	30		
D3910-1 Crosstube Lug Material supplied by DART: D2423 B	Each	30		
D4091-1 Lug Material supplied by DART: D2423 B63005	Each	24	24	
D3041-1 Clamp Material supplied by DART: D2423 B63005	Each	20		20
D3041-3 Clamp Material supplied by DART: D2423 B	Each	20		20
Received by _____		Thank you for your order!		



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

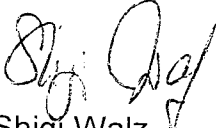
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
10	D3910-3	Crosstube Lug	13428
30	D3910-3	Crosstube Lug	13450
	MATERIAL: supplied by DART D2423 B45800		
<u>24</u>	<u>D4091-1</u>	Lug	<u>13326</u>
	MATERIAL: supplied by DART D2423 B63005		

8 v102/16

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigi Walz

Vankleek Hill, February 14, 2011